



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-043
Job Sheet 166749-D



Part No: D412-742-043

Job Qty: 1 ea

Part Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

000524

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/24/17	0.00	0.00	Start up container	18.0206
100	DC	1 pcs	10/24/17	0.00	0.00	DC	18.0206
110	HandFinish	1 pcs	10/25/17	0.00	3.50	HandFinish4	19.0206
120	QC	1 pcs	10/25/17	0.00	0.00	QC5	
130	Packaging	1 pcs	10/25/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	10/25/17	0.00	0.00	QC21	

Part Op 100 - If D412-742-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-742-043-CHG007

Descriptions: 110 - 1-Install tubes together and seal them all the way around using Sikaflex 241/291. Ensure tube ends line-up with saddle holes for proper alignment. using 7/16" "T" Pins. A/R Sikaflex-241/-291 _____ Expiry date: _____

2-Install wearplates as per Dwg D3391. Ensure that plastic washers are against wearplate, then topped with the SS washer. Seal all bolts with sikaflex except ones with inserts on inside of tube ,hand tighten only bolts with no sikaflex. A/R Sikaflex-241/-291 M13856 Expiry date: 7866

3-Remove "T" pins once sikaflex is dry.

4-Coat all exposed hardware with LPS Procyon. Remove any excess off with MEK degreaser. A/R LPS Procyon _____

VERIFY FWD AND AFT SADDLE FIT DURING ASSEMBLY BY: _____

DATE: _____

130 - Identify and pack for shipping as per PPP D412-742-043 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C4A 5019394	24	1,980	0	0
	AN3C6A 5619397	4	100	0	0
	AN5C7A 5019411	10	97	0	0
	D3391-021 5016991	1	1	0	0
	D3391-023 5022554	1	0	0	0
	D3391-025 5014112	1	3	0	0
	D4095-041 5006063	1	14	0	0
	D4095-043 5006094	1	6	0	0
	D4095-045 F159875	1	10	0	0
	NAS1149C0332R 5019380	28	2,674	0	0
	NAS1149C0532R 5014735	10	239	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPO: _____		MENT/PROCESS		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Water Jet</td> <td style="width: 50%;">Engineering</td> </tr> <tr> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Supplier</td> <td></td> </tr> </table>		Water Jet	Engineering	Prod. Eng. Coord.	Quality	/Store/Packaging	Other	Supplier																																							
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S039504 Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri - Bag Float Comp. DART AEROSPACE S039504 PART NO: D412-742-043 Original Serial #: S039504 Revision: Operation: Start up Operation 02/06/18 Change No: CHG007 Job No: 166749-D																																																					
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